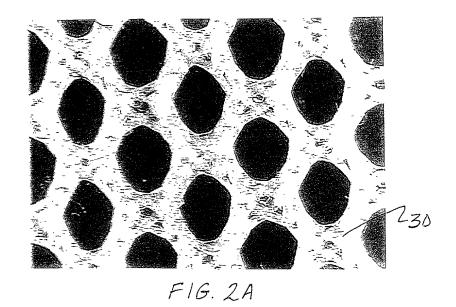
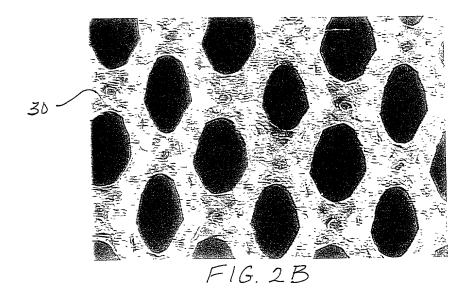
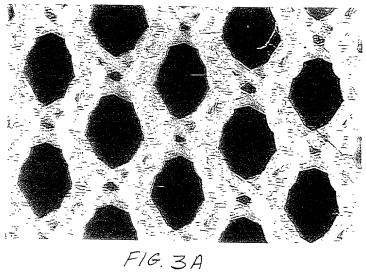


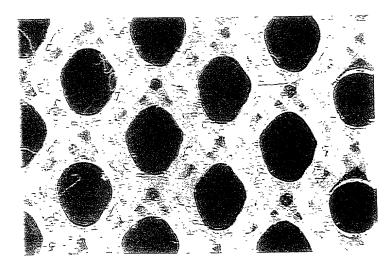
F1G. 1





3/7





F1G.3B

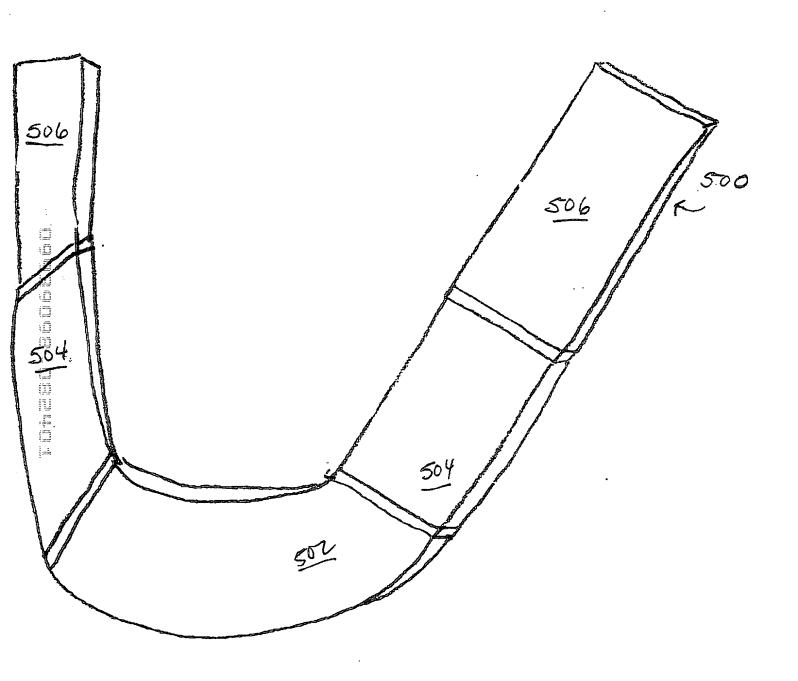
4/7

FIG. 4

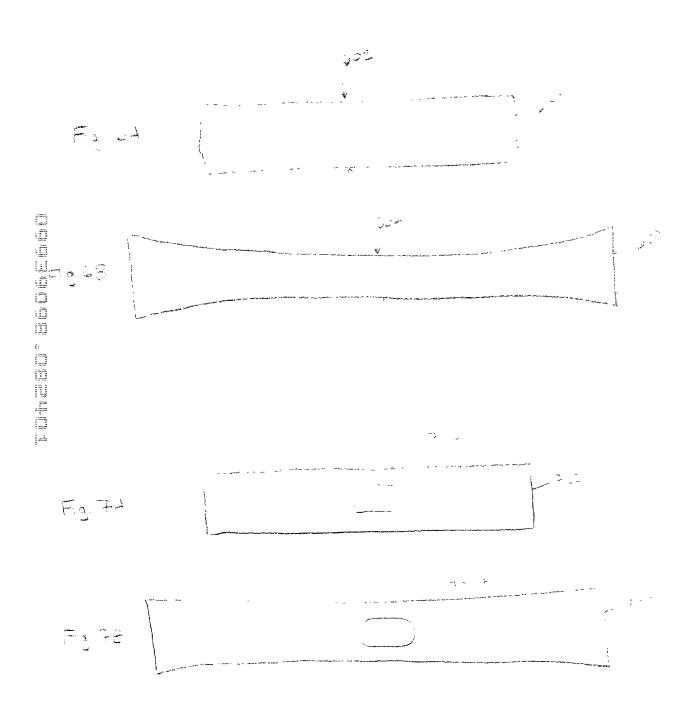
	Provide a mesh material and a silicone dispersion 40
	Fill container with the silicone dispersion for immersion of the mesh material 50
	Place mesh material into the silicone dispersion mix 60
	Remove excess Silicone Dispersion from mesh material 70
	Clear silicone coating within holes of the mesh material 80
•	Rest coated mesh material air-sprayed side up 90
	Repeat above procedures in 50 - 90; air-spray second side of mesh material 100
	the entire procedures outlined in steps 50 - 100 until both sides of the mesh material have 2 coats or more of dispersion. Air-spray alternate sides of the mesh material 120

Heat set silicone dispersion 140

Cool silicone coated mesh material 160



F16 5



Fg 84

